**PECOMUL 350™**

**Secondary Emulsifier**

**Oil and Gas Drilling Fluids / OBM**

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**PECOMUL 350™** is an invert mud emulsifier and wetting agent comprised of secondary emulsifiers for synthetic based drilling fluids systems. **PECOMUL 350™** is designed using low aromatic base oils.

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**APPLICATION**

Product is used as is at 4 to 10 pounds/bbl rates in mineral oil and paraffinic fluids. Mix according to the standard mixing procedures.

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**BENEFITS AND USE**

**PECOMUL 350™** is a secondary emulsifier component providing desired emulsification, fluid loss control in oil based invert drilling fluids.

**PECOMUL 350™** improves Electric Stability (ES).

**PECOMUL 350™** has good oil wetting properties.

**PECOMUL 350™** can also be extended with primary emulsifiers like **PECOMUL 100™**.

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**PROPERTIES, TYPICAL**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Dark Amber Liquid</td>
</tr>
<tr>
<td>Acid Value</td>
<td>80</td>
</tr>
<tr>
<td>Total Amine Value</td>
<td>&lt; 10</td>
</tr>
<tr>
<td>Specific Gravity@25 C</td>
<td>0.922</td>
</tr>
</tbody>
</table>

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**PACKAGING**

- 5 Gal Pails
- 55 Gallon Drum
- 275 Gallon Tote

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**SAFETY & HANDLING**

Not classified as hazardous material. Please refer to current Material Safety Data Sheet which is available upon request.

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**SOLUBILITY**

<table>
<thead>
<tr>
<th>Solvent</th>
<th>Solubility</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Oil</td>
<td>Soluble</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 200 F</td>
</tr>
</tbody>
</table>

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