# **PEG-300**<sup>™</sup>

# Oil & Gas Drilling Fluids / OBM

**PEG 300<sup>™</sup> Free Pipe** is a mud product designed for freeing stuck pipe. It is easily mixed at the rig site with conventional mixing equipment and performs in both diesel and synthetic base fluids. **Free Pipe** can also be used to prepare a complete oil based drilling fluid as it contains a filtration control additive, a viscosifier, and a very effective emulsifier. **Free Pipe** is stable to continuous temperatures up to 300°F +.

#### **PROPERTIES, TYPICAL**

Appearance..... Gray Powder

## SCREEN ANALYSIS, TYPICAL

U.S. Mesh	60	80	100	200	325	-325
% Retained	trace	0.9	0.9	15.8	42.2	40.2

## SUGGESTED MIXING TABLE\* (OIL/WATER RATIO 85/15)

Density, ppg	Base Oil, bbls	PEG-300™, bags	Water, bbls	Barite, bags
Un-weighted	85	80	15	0
10	74	74	13	119
12	68	68	12	226
14	62	50	11	334
16	57	45	10	442
18	51	38	9	550

\*Pilot testing is recommended prior to oil/water ratio; or if whole mud is used.

#### PACKAGING

50 lbs Bags (40 Bags / Pallet)

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